



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2947

Job Sheet 172787



Part No: D2947

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/5/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP: A 00.01.14 New issue EC IPP Rev:B No longer made in house 07-06-11 JLM IPP REV:C 11.08.08. MADE IN HOUSE DD VERF :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		3/3/18	0.00	0.00	Start Up Waterjet		2x 18/02/25
100	Waterjet	20 pcs		3/3/18	0.00	0.73	Waterjet1		2x 18/02/25
110	QC	20 pcs		3/3/18	0.00	0.00	QC2 Waterjet-1		2x 18/02/25
120	QC	20 pcs		3/3/18	0.00	0.00	QC8-1		38 DAS
130	Brake NC	20 pcs		3/5/18	0.01	0.80	Brake NC 2		DAS 30
150	QC	20 pcs		3/5/18	0.00	0.00	QC5		38 9-89
160	Packaging	20 pcs		3/5/18	0.00	0.00	Packaging3		JUN 1 2018
170	QC21-SA	20 Ea		3/5/18	0.00	0.00	QC21		JUN 1 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg

DAS
21
9-86
JUN 0 1 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	1.2400 sf (.062 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	120	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257Inches	+ 0.006 - 0.001	0.263 0.256	Diameter
2	Clamp	0.400Inches	± 0.030	0.430 0.370	
3	Clamp	9.312Inches	± 0.010	9.322 9.302	
4	Clamp	0.750Inches	± 0.030	0.780 0.720	
5	Clamp	0.063Inches	± 0.010	0.073 0.053	

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Container No: S045532



Part: D2947

Job No: 172787

Serial No/Batch: S045532

Revision: D2947

Inspector:

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Date: 02/26/18